












Wednesday, 19/11/2008 2:16:39 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HIGH SLOPE CONSOLE INSTALLATION
Job Number : 43548	
Estimate Number : 11629	
P.O. Number :	Part Number : D206549013
This Issue : 19/11/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev : NC	Project Number :
First Issue : 11 Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Issue : 42034	Material :
Written By :	Due Date : 12/12/2008 Qty: 3/4 U/m: Each
Checked : Approved By : <u>JD 08.11.19</u>	
Comment : Est Rev:A New Issue 06-01-03 JLM	
Additional Product	

Job Number:										
Seq. #	Machine Or Operation:	Description :								
1.0	DC	DOCUMENT CONTROL								
										
Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPPD206-49-013 CHG002										
2.0	PACKAGING 1	PACKAGING RESOURCE #1								
										
Comment: PACKAGING RESOURCE #1 Pick Packing Kit										
3.0	D2163	Console Trim Angle								
										
Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) <table border="0"> <tr> <td>Qty</td> <td>Part Number</td> <td>Description</td> <td>Batch</td> </tr> <tr> <td>1</td> <td>D2163</td> <td>Cap Angle</td> <td>157374 B21924</td> </tr> </table>			Qty	Part Number	Description	Batch	1	D2163	Cap Angle	157374 B21924
Qty	Part Number	Description	Batch							
1	D2163	Cap Angle	157374 B21924							
4.0	D206547043	Console High Slope								
										
Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) <table border="0"> <tr> <td>Qty</td> <td>Part Number</td> <td>Description</td> <td>Batch</td> </tr> <tr> <td>1</td> <td>D206-547-043</td> <td>Avionics Console</td> <td>42098 1X</td> </tr> </table>			Qty	Part Number	Description	Batch	1	D206-547-043	Avionics Console	42098 1X
Qty	Part Number	Description	Batch							
1	D206-547-043	Avionics Console	42098 1X							
5.0	D20654711	Angle, Console								
										
Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) <table border="0"> <tr> <td>Qty</td> <td>Part Number</td> <td>Description</td> <td>Batch</td> </tr> <tr> <td>2</td> <td>D206-547-11</td> <td>Angle, Console</td> <td>552170</td> </tr> </table>			Qty	Part Number	Description	Batch	2	D206-547-11	Angle, Console	552170
Qty	Part Number	Description	Batch							
2	D206-547-11	Angle, Console	552170							

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Job Number:



Sec #:

Machine Or Operation:

Description:

6.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 28.0000 Each(s)/Unit Total: 112.0000 Each(s)

Qty	Part Number	Description	Batch
28	MS20470AD4-5	Rivet,	M106918

SQ

7.0

AN960JD10L

Washer



Comment: Qty.: 14.0000 Each(s)/Unit Total: 56.0000 Each(s)

Qty	Part Number	Description	Batch
14	AN960JD10L	Washer	M105793

SQ

8.0

MS27039108

Screw



Comment: Qty.: 14.0000 Each(s)/Unit Total: 56.0000 Each(s)

Qty	Part Number	Description	Batch
14	MS27039-1-08	Screw	M107378

8/11/19

SQ

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08.01.23 (3)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-549-013

Location:

PPP Rev:

D206

09/01/26 (3)

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Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/26

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 9.1.26